

ENGLISH
ESPAÑOL

TRUPER[®] PRO

Manual

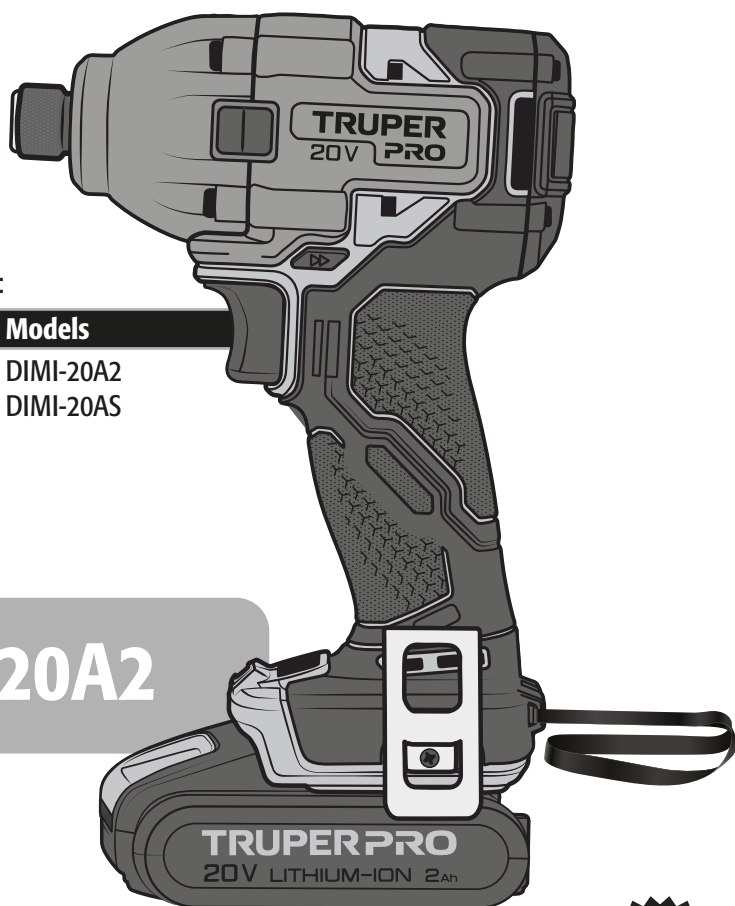
Cordless impact driver

6.5 mm
20 V \Rightarrow 1/4"
Bit holder

Applies for:

Codes	Models
103253	DIMI-20A2
103254	DIMI-20AS

DIMI-20A2







 **CAUTION**



Read this manual thoroughly
before using the tool.



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CAUTION

To get the most out of the tool, extend its lifespan, claim the warranty if necessary, and avoid serious risks or injuries, please read this manual thoroughly before using the tool.

Please keep this manual for future references.

The illustrations in this manual are for reference only and may differ from the real appearance of the tool.

Use and care recommendations

-  Use the provided charger or the one suggested by TRUPER to charge the battery.
-  Follow the battery usage considerations (page 6-8).
-  Follow the instructions for operation and functions (page 9).
-  Always keep the vents free from obstruction to ensure proper cooling of the engine.

DIMI-20A2

DIMI-20AS

Code	103253	103254
Description	Cordless impact driver	
Bit holder	1/4" (6.5 mm)	
Voltage	20 V ---	
Speed	0 RPM - 3 000 RPM	
Beats per minute	0 BPM - 4 000 BPM	
Rotation	forward - reverse	
Maximum torque	220 Nm (162.3 lb-ft)	
IP grade	IP 20	
Battery	20 V --- Li-ion battery 2 Ah Charging time: 90 min approx.	NOT INCLUDED
Charger	Input: Voltage: 127 V~ Frequency: 60 Hz Power: 55W Output: 11 V --- - 21 V --- Current: 2 A	NOT INCLUDED

The power cable has cable ties type: Y
The construction class of the tool is: Class III
The construction class of the charger is: Reinforced insulation

⚠ WARNING If the power cable is damaged, it must be replaced by the manufacturer or an Authorized TRUPER Service Center to prevent any risk of electric shock or significant accident.

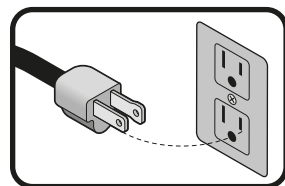
The electrical insulation of this tool is compromised by splashes or spillage of liquids during its operation. Do not expose it to rain, liquids, and/or moisture.

⚠ WARNING Before accessing the terminals, all power circuits must be disconnected.



Power requirements

⚠ WARNING The double-insulated and reinforced insulated tools are equipped with a polarized plug (one prong is wider than the other). This plug fits into any polarized outlet and can only be connected in one way. If the plug does not fit into the outlet, turn it around. If it still does not fit, contact a qualified electrician, or install a polarized outlet. Do not alter the plug in any way. Double insulation eliminates the need for a three-wire grounded power cord or a grounded electrical system.



⚠ WARNING When using an extension cord, make sure to use a gauge sufficient to carry the current your tool will consume. A lower gauge cable will cause voltage drops in the line, resulting in power loss and motor overheating. The following table shows the correct size to be used depending on the cable length and the amperage capacity indicated on the tool's data plate. If in doubt, use the next higher gauge.

Capacity in amperes	Number of conductors	Extension gauge	
		From 6 ft to 49 ft	Higher than 49 ft
From 0 A to 10 A	3 (one to ground)	18 AWG(*)	16 AWG
From 10 A to 13 A		16 AWG	14 AWG
From 13 A to 15 A		14 AWG	12 AWG
From 15 A to 20 A		8 AWG	6 AWG

* It is allowed to use it if the extensions themselves have an overcurrent protection device.
AWG = American Wire Gauge. Reference: NMX-J-195-ANCE.

⚠ WARNING When operating electric tools outdoors, use a **volteck** grounded extension cord marked as 'Outdoor Use'. These extensions are specially designed for outdoor use and reduce the risk of electric shock.



General safety warnings for electric tools



WARNING! Read all safety warnings, instructions, illustrations, and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire, and/or serious injury. **Keep all warnings and instructions for future reference.**

Work area

Keep your work area clean, organized, and well-lit.



Cluttered and dim areas can lead to accidents.

Do not operate the tool in explosive atmospheres, such as in the presence of flammable liquids, gas, or dust.



The electric tools produce sparks that can ignite flammable material.

Keep children and other individuals at a safe distance while using the equipment.



Distractions can cause loss of control and lead to accidents.

Electrical Safety

The tool plug must match the outlet. Never modify a plug. Do not use any type of adapter for grounded tool plugs.



Modified plugs and different outlets increase the risk of electrical shock.

Avoid body contact with grounded surfaces such as pipes, radiators, electric stoves, and refrigerators.

There is an increased risk of electrical shock if the body is grounded.

Do not expose the tool to rain or humid conditions.

Water entering the tool increases the risk of electrical shock.

Do not force the cable. Never use the cable to transport, lift, or disconnect the tool. Keep the cable away from heat, oil, sharp edges, or moving parts.

Damaged or tangled cables increase the risk of electrical shock.

When using a tool outdoors, use a specially designed outdoor extension cord.

Using an appropriate outdoor extension cord reduces the risk of electrical shock.

If using the tool in a damp location is unavoidable, use a power supply protected by a ground fault circuit interrupter (GFCI).

Using a GFCI reduces the risk of electrical shock.

Personal Safety

Be alert, watch what you are doing, and use common sense when handling an electrical tool. Do not use it if you are tired or under the influence of drugs, alcohol, or medication.

A moment of distraction while using the tool can cause personal injury.

Use safety equipment. Always wear eye protection.

The use of safety equipment such as safety glasses, dust mask, slip-resistant shoes, helmet, and ear protection in appropriate conditions significantly reduces the risk of personal injury.



Avoid accidental starts. Ensure the switch is in the "off" position before connecting to the power source and/or the battery or transporting the tool.

Carrying power tools with your finger on the switch or connecting power tools with the switch in the "on" position can cause accidents.

Remove any wrenches or adjusting tools before starting the power tool.

Wrenches or tools left on the rotating parts of the tool can cause personal injury.

Do not exceed your range of motion. Keep both feet firmly planted on the ground and always maintain balance.

This allows better control of the tool in unexpected situations.

Dress appropriately. Do not wear loose clothing or jewelry. Keep your hair, clothing, and gloves away from moving parts.



Loose clothes, jewelry, or long hair can get caught in moving parts.

If dust extraction and collection devices are available for the tool, check their connections and use them correctly.

The use of these devices reduces risks associated with dust.

Tool use and care

Do not force the tool. Use the appropriate tool for the task at hand.



The right tool performs better and is safer when used at the intended pace.

Do not use the tool if the switch is not functioning.

Any power tool that cannot be turned on or off is dangerous and must be repaired before operation.

Before adjusting, changing accessories, or storing the power tool, disconnect the plug from the power source, and/or remove the batteries if they are detachable.

These measures reduce the risk of accidentally starting the tool.

Store the tools out of the reach of children and do not allow them to be handled by individuals unfamiliar with the tools or their instructions.



Power tools are dangerous in untrained hands.

Maintain the tool. Ensure that the moving parts are not misaligned or jammed, and that there are no broken parts or other conditions that may affect its operation. Repair any damage before using the tool.



Many accidents are caused by inadequate tool maintenance.

Keep cutting accessories sharp and clean.

Well-maintained cutting accessories are less likely to jam and easier to control.

Use the tool, its components, and accessories in accordance with these instructions and as intended for the type of tool, in appropriate working conditions.

Using the tool for applications other than those for which it is designed could cause a hazardous situation.

Service

Have your power tool repaired by a qualified person using only identical replacement parts.

This will ensure the safety of the power tool.

Use and care of the battery-powered tool

Only recharge with the charger specified by TRUPER.

Using the charger specified for one battery with another battery can cause a fire hazard.

Use batteries specifically designed for the tool.

Using any other battery can cause damage and fire hazard.

When the battery is not in use, keep it away from any metal objects such as clips, coins, keys, nails, screws, or any metal object that can make a connection between the terminals.



A short circuit between the terminals can cause burns or fire.

Under severe conditions, battery liquid may spill; avoid contact. If there is accidental contact, wash the area with water. If there is contact with the eyes, seek medical attention.

Spilled liquid can cause irritation or burns.

Safety warnings

for the use of cordless impact driver

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PRO



Choose the proper accessory

CAUTION • Use only the screwdriver tips recommended by TRUPER.

• Keep the screwdriver tips in good condition; this reduces the load on the tool and extends its lifespan.

CAUTION • Turn off and disconnect the tool before changing the direction of the chuck, as well as installing or replacing a tip. If provided with the tool, use auxiliary handles. Loss of control can cause personal injury.

When operating the screwdriver

CAUTION • This tool is designed to work with screws. IT IS NOT A DRILL.

- This is a light-duty tool and should not be used to remove or install screws that require high torque.
- Do not attempt to modify the tool or its accessories in any way.
- Turn on the driver after attaching the tips.
- Be very careful when screwing slotted screws as the tool can slip.
- Do not apply too much force.
- Do not use this tool with one hand.
- After each use, remove the tip and extensions and store them properly.

WARNING CHOKING HAZARD! Children can swallow small parts and choke. Keep small parts away from children.



Hold the power tool by the insulated gripping surfaces when performing an operation where the fastener may meet hidden cables or its own power cord.

Fasteners that meet an energized cable can activate the metal parts of the power tool, causing an electric shock to the operator.

- Use ear protection when performing services that produce noise levels exceeding 85 dB. Exposure to noise can cause hearing loss.
- Use a dust mask and dust extraction equipment if necessary. Remember that working with materials such as asbestos, lead paint, additives, some types of wood, metals, or minerals is highly toxic.
- Wear safety glasses.



Safety warnings for the battery



- Do not dismantle, open, or break apart the cells or battery.
- Do not short-circuit the battery. Do not store batteries carelessly in a box or drawer where they can short-circuit each other or be short-circuited by conductive materials. When the battery is not in use, keep it away from other metal objects such as clips, coins, keys, nails, screws, or other small metal objects that could create a connection between terminals. Short-circuiting the battery terminals can cause burns or a fire.
- Do not expose the battery to heat or fire. Avoid storing it in direct sunlight.
- Do not subject the battery to mechanical shocks.
- In case of battery leakage, do not allow the liquid to meet the skin or eyes. If contact occurs, thoroughly wash the affected area with water and seek medical advice.
- Keep the battery clean and dry.
- The battery must be charged before use. Always refer to these instructions and use the correct charging procedure.
- The battery must be charged before use. Always refer to this instruction manual and use the correct charging procedure.

- Do not leave the battery charging when not in use.
- After prolonged periods of storage, it may be necessary to charge and discharge the battery several times to achieve maximum performance.
- Only recharge with the charger specified by TRUPER. Do not use any other charger not specifically provided for use with the equipment.
- Do not use any battery not designed for use with the equipment.
- Keep the battery out of reach of children.
- Keep the original product manual for future reference.
- Remove the battery from the equipment when not in use.
- Dispose of properly.
- Do not mix cells from different manufacturers, capacities, sizes, or types within a device.
- Keep the battery away from microwaves and high pressure.

⚠ WARNING Do not use non-rechargeable batteries.

Safety warnings for the battery charger

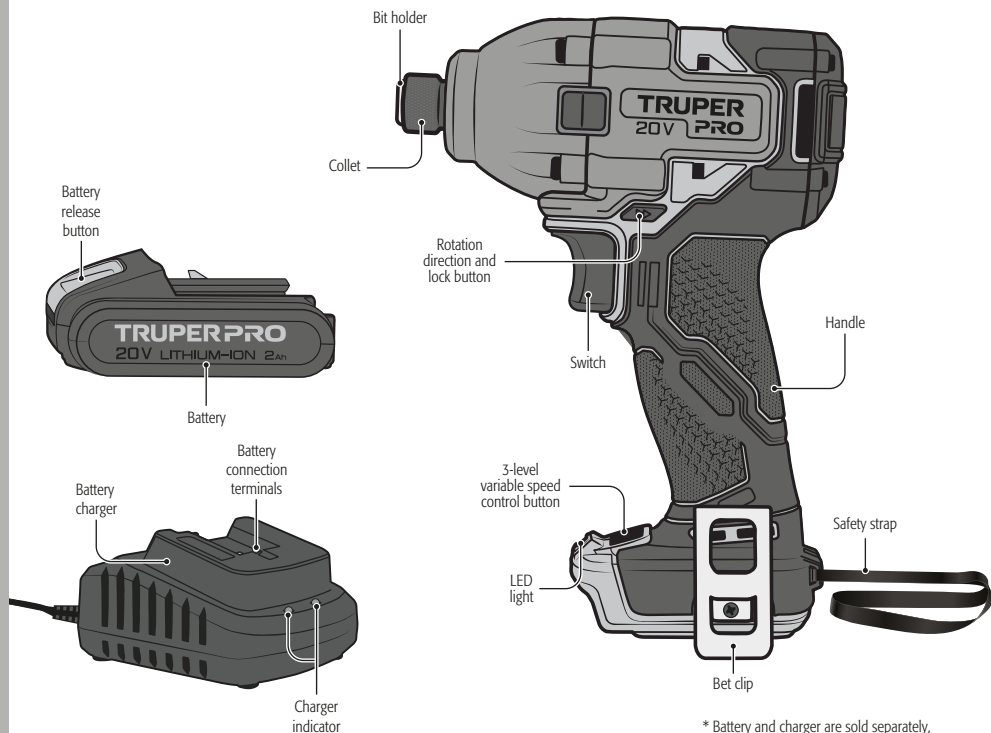


⚠ WARNING! Read all safety warnings and instructions. Failure to follow warnings and instructions can result in electric shock, fire, and/or serious injury. **Keep all warnings and instructions for future reference.**

- This appliance is not intended for use by persons (including children) with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or training on the use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.
- If the power cord is damaged, it must be replaced by the manufacturer, its service agent, or equally qualified persons to prevent hazards.

Safety warnings for the use of the battery charger

- Read the instructions before charging the batteries.
- Do not charge a leaking battery.
- Do not use chargers for purposes other than those for which they were designed.
- Before charging, ensure that your charger matches the local AC power source.
- For indoor use only; do not expose to rain.
- The charging device must be protected from moisture.
- Do not use the charging device outdoors.
- Do not short-circuit the battery or charger contacts.
- Respect the polarity "+/-" when charging.
- Do not open the unit and keep it out of reach of children.
- Do not charge batteries from other manufacturers or inappropriate models.
- Ensure that the connection between the battery charger and the battery is correctly positioned and not obstructed by foreign objects.
- Keep the battery charger spaces free of foreign objects and protect them from dirt and moisture. Store in a dry, frost-free place.
- Ensure that the battery charger is in a well-ventilated area and away from flammable materials. Batteries can heat up during charging. Do not overcharge them. Ensure that batteries and chargers are not left unattended during charging.
- Do not recharge non-rechargeable batteries, as they can overheat and break down.
- Longer lifespan and better performance can be achieved if batteries are charged when the ambient temperature is between 64 °F and 75 °F. Do not charge batteries at air temperatures below 32 °F or above 104 °F. This is important to prevent serious damage.
- Charge only the battery pack of the same model provided and recommended by TRUPER.

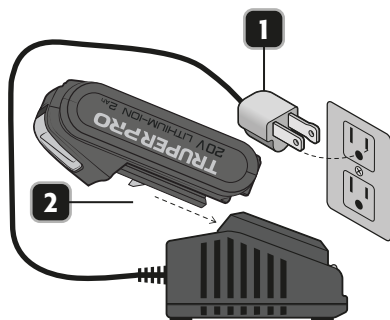


* Battery and charger are sold separately, only included for the DIMI-20A2 model

Preparation

Battery charge

1. Connect the charger plug to a 127 V~ outlet. (The green charge indicator light will turn on).
2. Insert the battery into the charger by sliding it as shown in the picture. The green light will turn off, and the red light must turn on, indicating that charging has started.
 - When the battery is fully charged, the green light will come on, and the red light will turn off.
 - Disconnect the charger from the power once charging is complete.
 - If the red light remains on after exceeding the charging time, or if the green light returns after the red light has been on for a couple of seconds, it indicates that the battery is defective; it should be replaced or taken to an Authorized TRUPER Service Center.
 - If the green light flashes, it indicates that the battery temperature is below 32 °F or above 113 °F. Wait for the battery temperature to be within the appropriate range before charging.
 - If the battery indicator lights do not turn on after inserting the battery into the charger, it indicates a defective battery. Please replace the battery with a new one.
 - Check the battery level using the battery indicator light by pressing the button next to the lights.

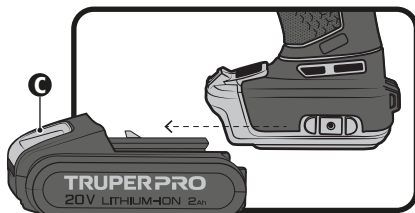


Considerations for battery use

The battery is DISCHARGED from the factory. It will be necessary to charge it for approximately 3 hours before use. The normal charging temperature is from 32 °F to 113 °F. Charging is automatically suspended outside of this range until it reaches the correct temperature. The normal discharge/working temperature is from 32 °F to 167 °F. If 167 °F is exceeded, the electronic control cuts off the tool power until the temperature is within the optimal temperature range. When the battery voltage drops below normal during work, the tool stops functioning. Give the charger a 15-minute break between each charge. In a warm environment or after prolonged use, the battery may become too hot to recharge. Allow the battery to cool down before attempting to recharge it.

Installing and removing the battery

- To install the battery into the tool handle, align the battery unit with the rails inside the tool handle and slide it into the handle until the battery unit is firmly inserted into the tool; make sure it does not come out on its own.
- To remove the battery, press the release button (C) and firmly pull the battery out of the tool handle.



LED light indicator

Before operation, the light will activate when the power on/off switch is lightly pressed and will automatically turn off 10 seconds after releasing the power on/off switch. The tool and battery are equipped with a protection system. The light will flash rapidly (approximately once per second) and stop flashing when you release the trigger. The tool will automatically stop during operation if the tool and/or battery are under any of the following conditions:

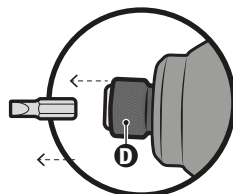
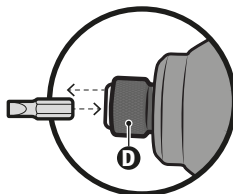
- **Overloaded:** The tool is consuming abnormally high current. In this situation, release the switch and stop the application that caused the tool to overload. Press the switch again to restart.
- **Overheated:** Under the previous condition, if the tool does not start, it is because both the tool and battery are overheated. Let them cool down before pressing the switch again.
- **Low battery voltage:** The remaining capacity of the battery is too low, and the tool will not work. In this situation, remove and recharge the battery.

Belt clip

- The belt clip can be assembled on either side of the tool using only the provided screw to accommodate left-handed or right-handed users.
- If you never need the clip, you can remove it from the tool.
- To move the belt clip to the other side, remove the screw holding the belt clip in place and reassemble it on the other side. Make sure to tighten the screw securely.

Installing the tip

1. Place the direction button in the lock position (center).
2. Pull the collet (D) outward from the front of the tool.
3. Insert the tip and release the collet.
4. Once you hear a click, the accessory will be locked in place.

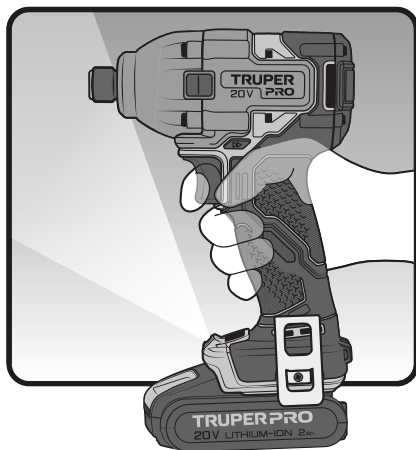


Removing the accessory

1. Pull the collet (D) outward from the front of the tool.
2. Remove the accessory from the bit holder.

Power on and operation control

- Press the switch to start operation. Release the switch to stop operation.
- The switch allows you to select the appropriate speed for each task. The tighter you press the switch, the faster the tool will operate.
- Once you release the switch, the tool will stop immediately.
- The switch is equipped with a brake function that stops the bit holder when you quickly release the switch.



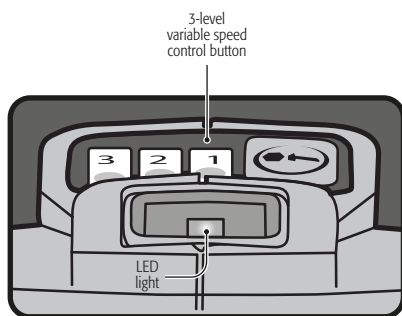
Screwing and unscrewing

Consider the following points as the torque may be affected by each of them:

- **Voltage:** Low voltage from a battery or nearly fully discharged cell will reduce torque.
- **Accessory size:** Not using the correct size accessory will cause a reduction in torque.
- **Bolt size:** Larger bolt diameters generally require higher torque. Torque also varies with length, grade, and tightening torque coefficient.
- **Bolt:** Ensure all threads are free of rust and other debris to allow proper torque.
- **Material:** The type of material and surface finish of the material will affect the torque.
- **Tightening time:** Longer tightening time increases torque. A tightening time longer than recommended could put too much stress on fasteners or cause them to strip or damage.

3-level variable speed

- Press the red button to select the preferred rotation speed, levels 1 to 3, with 3 being the fastest.
- The corresponding speed number will illuminate.



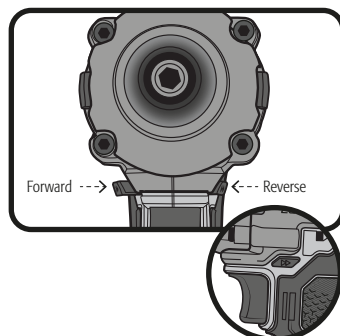
Rotation direction

- To screw, release the switch and press the rotation direction button on the side where the marks point towards the bit holder.
- To reverse and unscrew, press it on the opposite side.
- The tool switch locks if the rotation direction button is in the middle position.

⚠ CAUTION • The first time you turn on the tool after reversing rotation, you may hear a click. This is normal and does not indicate a problem.

⚠ CAUTION • Never reverse the rotation direction while the tool is in operation to avoid damaging the tool.

⚠ CAUTION • The switch can be locked in the OFF position. This helps reduce the chance of accidental starts when not in use. To lock the switch trigger, place the rotation control in the center position.



Problem	Cause	Corrective action
The tool loses effectiveness.	<ul style="list-style-type: none"> • Low battery. 	<ul style="list-style-type: none"> • Charge the battery.
The trigger cannot be squeezed.	<ul style="list-style-type: none"> • The rotation direction button is in the lock position. 	<ul style="list-style-type: none"> • Move the rotation direction button to the forward or reverse position.
The trigger can be squeezed, but the tool does not rotate.	<ul style="list-style-type: none"> • Discharged battery. • Normal minor dripping may occur at extreme temperatures or after heavy use. • Intense or very evident dripping is due to a damaged battery. 	<ul style="list-style-type: none"> • Charge the battery. • Immediately clean any liquid from skin or clothing with water and soap.
The battery is leaking.		<ul style="list-style-type: none"> • Replace the battery immediately.
The battery is not charging, and the charger light does not turn on.	<ul style="list-style-type: none"> • Battery improperly placed in the charger. • Charger improperly plugged into the power outlet. 	<ul style="list-style-type: none"> • Insert the battery correctly into the charger. • Ensure that the plug is properly connected to the power outlet.
The tool heats up after long periods of work.	<ul style="list-style-type: none"> • Normal heating due to energy absorption generated by the motor gears and electricity during work. 	<ul style="list-style-type: none"> • Allow the tool to cool down for 5 minutes.
The battery heats up during operation.	<ul style="list-style-type: none"> • Normal heating due to energy extraction from the battery while the tool is running. 	<ul style="list-style-type: none"> • Stop using the tool for 5 minutes to allow the battery to cool down.
The charger heats up during charging.	<ul style="list-style-type: none"> • Normal heating is due to chemical reactions that occur inside the battery during charging. 	
The charger heats up during charging.	<ul style="list-style-type: none"> • Normal heating is due to voltage regulation. 	

Maintenance

Cleaning and care

- Keep the vents clean and free of obstructions to ensure proper cooling of the motor.
- Regularly inspect all mounting screws and ensure they are tightened correctly. If any screws are loose, tighten them immediately.
- Use a clean, soft cloth to clean the tool.
- Never use alcohol or detergent.
- Disconnect the tool and remove the battery before cleaning.

Service

Tool servicing should only be carried out at an Authorized TRUPER Service Center. Service and maintenance performed by unqualified individuals can be dangerous and may cause personal injury, as well as voiding the product warranty.

Environmental protection

Electrical appliances and batteries should not be disposed of with household waste. Please take this appliance, along with its batteries with insulated contacts covered with adhesive tape, to a recycling center. Check the location of the nearest center in your community.

In the event of any problem contacting an Authorized TRUPER Service Center, please see our webpage **WWW.TRUPER.COM** to get an updated list, or call our toll-free numbers **800 690-6990** or **800 0187-873** to get information about the nearest Service Center.

AGUASCALIENTES **DE TODO PARA LA CONSTRUCCIÓN**
GRAL. BARRAGÁN #1201, COL. GREMIAL, C.P. 20030,
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BAJA CALIFORNIA **SUCURSAL TIJUANA**
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FLORIDO II, C.P. 22244, TIJUANA, B.C.
TEL.: 664 969 5100

BAJA CALIFORNIA SUR **FIX FERRETERÍAS**
FELIPE ANGELES ESQ. RUIZ CORTÍNEZ S/N, COL. PUEBLO
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TEL.: 613 132 1115

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CHIAPAS **FIX FERRETERÍAS**
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TAPACHULA, CHIS. TEL.: 962 118 4083

CHIHUAHUA **SUCURSAL CHIHUAHUA**
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COL. CENTRO, C.P. 06060, CUAUHTÉMOC, CDMX.
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COAHUILA **SUCURSAL TORREÓN**
CALLE METAL MECÁNICA #280, PARQUE INDUSTRIAL
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COLIMA **BOMBAS Y MOTORES BYMTESA DE MANZANILLO**
BLVD. MIGUEL DE LA MADRID #190, COL. 16 DE
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TEL.: 314 332 1986 / 332 8013

DURANGO **TORNILLOS ÁGUILA, S.A. DE C.V.**
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JILOTEPEC, JILOTEPEC, EDO. DE MÉX. C.P. 54257
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AV. MÉXICO - JAPÓN #225, CD. INDUSTRIAL, C.P. 38010,
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GUERRERO **CENTRO DE SERVICIO ECLIPSE**
CALLE PRINCIPAL MZ.1 LT. 1, COL. SANTA FE, C.P. 39010,
CHILPANCINGO, GRO. TEL.: 747 478 5793

HIDALGO **FERREPRECIOS S.A. DE C.V.**
LIBERTAD ORIENTE #304 LOCAL 30, INTERIOR DE PASAJE
ROBLEDO, COL. CENTRO, C.P. 43600, TULANCINGO,
HGO. TEL.: 775 753 6615 / 775 753 6616

JALISCO **SUCURSAL GUADALAJARA**
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TEL.: 33 3606 5285 AL 90

MICHOACÁN **FIX FERRETERÍAS**
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EX-HACIENDA DE LA HUERTA, C.P. 58050, MORELIA,
MICH. TEL.: 443 334 6858

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CAPITÁN ANZURES #95, ESQ. JOSÉ PERDIZ, COL.
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MAZATLAN #117, COL. CENTRO, C.P. 63000, TEPIC, NAY.
TEL.: 311 258 0540

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